



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4277-9

Job Sheet 173507



Part No: D4277-9

Job Qty: 4 ea

Part Name: Rib



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV D SHEETS 1,2 IPP Rev:A 10.11.12 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG
REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Large Fab-6		D.H.L 18-3-2
100	Large Fab	4 pcs	3/9/18	3/9/18	0.00	0.57	Large Fab 8		D.H.L 18-3-2
110	QC	4 pcs	3/9/18	3/9/18	0.00	0.00	QC6		38
120	Packaging	4 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-1	CPC	9-89
130	QC21-SA	4 Ea	3/9/18	3/9/18	0.00	0.00	QC21		DAS 21 9-89

Part Op 100 - 1- Cut tube as per dwg D4277 2- Remove marking, deburr
Descriptions: 120 - ***STOCK IN BASKET CELL***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304TS0.500W.049	Square Tubing	4.5000 ft (1.125 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304TS0.500W.049	5	1,886	0

Part Specifications

Specifications could not be found.

Plex 3/2/18 12:38 PM dart.leroux.jason



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S047345



Part: D4277-9

Job No: 173507

Serial No/Batch: S047345

Revision:

Inspector:

Date: 03/02/18